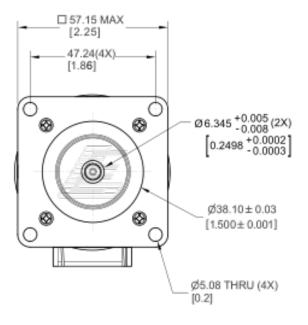
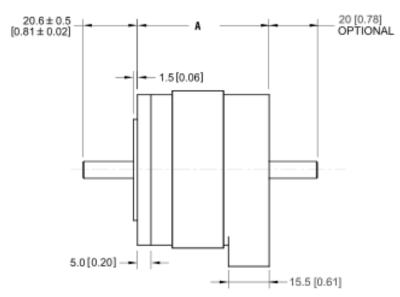


#### **MOTOR SPECIFICATIONS**

Part Number	E5618S-60S
NEMA Size	NEMA 23
Frame Size	57.2mm (2.3 in)
Step Angle	1.8 deg/step
Body Length (Dim. A)	51.1mm (2 in)
Current	2.8 Amps/Phase
Holding Torque	1.06 Nm (150 oz-in)
Resistance	0.88 Ohm/Phase
Rotor Inertia	129.86 g-cm2 (0.71 oz-in)
Number of Leads	4
Connection	Serial
Weight	0.55 kg (1.2 lb)

### **DIMENSIONS**





## PERFORMANCE CURVE

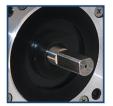
## **OPERATING CONDITIONS**

Radial Play	0.03 mm max @ 0.45 kg load (0.001 in max @ 1 lb load)
End Play	0.08 mm max @ 1.36 kg load (0.003 in max @ 3 lb load)
Shaft Run Out	0.05 mm TIR (0.002 in TIR)
Concentricity of Mounting Pilot to Shaft	0.08 mm TIR (0.003 in TIR)
Perpendicularity of Shaft to Mounting Face	0.08 mm TIR (0.003 in TIR)
Max Axial Load	2.72 kg (6 lb)
Maximum Case Temperature	80 deg C
Ambient Temperature	-20 to 50 deg C
Storage Temperature	-20 to 100 deg C
Humidity Range	85% or less, non-condensing
Magnet Wire Insulation	Class B 180° C*
Insulation Resistance	100 Ohm at 500 VCD
Dielectric Strength	500 VCD for 1 min

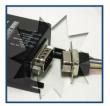
#### **OPERATION & USAGE TIPS**



Do not disassemble motors; a significant reduction in motor performance will occur.



Do not machine shafts; this will have a negative effect on shaft run out and perpendicularity.



Do not disconnect motor from drive while in operation.



Do not use holding torque/detent torque of motor as a fail safe brake.



Do not hold motor by lead wires.



Do not exceed the rated current; this will burn the motor.

FAILURE TO COMPLY WITH THESE RECOMMENDATIONS WILL VOID ALL WARRANTY TERMS

#### **WIRING TABLE**

COLOR	FUNCTION
Red	A+ Phase
Blue	A- Phase
Green	B + Phase
Black	B- Phase

#### RECOMMENDED DRIVERS/CONTROLLERS



Single Axis Controller+Driver **R356** 



Microstepping Driver R701P-RO

# Motion Control, Solved.

**MOTOR ENGINEERING & MANUFACTURING** 







Small Batch to OEM Volume Production

